

# Classification report

of adhesive strength of wood adhesives  
according to WATT 91

Test report 505 29381/4e



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## Basis

WATT 91 (Wood Adhesives Temperature Test),  
Determination of length joints tested by tensile test with immersion of temperature according to the guideline of Fachverbandes Klebstoff-industrie e.V. Düsseldorf and ift Rosenheim

|                     |               |
|---------------------|---------------|
| Product             | Wood adhesive |
| Product name        | Prefere 6404  |
| Hardener            | -             |
| Portion of hardener | -             |
| Special features    | -             |

## Instructions for use

This test report may be used for the prove of adhesive strength of length joints in tensile test with a sample temperature of 80°C.

## Validity

The above mentioned data and results relate solely to the tested and described wood adhesive

Testing of adhesive strength does not render possible any statement on other properties of the tested adhesive determining performance and quality.

## Notes on publication

The ift notice „Conditions and notes for the use of ift test documents“ applies.

The cover sheet can be used as a summary.

## Adhesive strength according to WATT 91



8.1 N / mm<sup>2</sup>

## Contents

The report contains 4 pages in total

- 1 Object
- 2 Procedure
- 3 Detailed results

ift Rosenheim  
22 February 2005

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