

Classification report

Classification of thermoplastic wood adhesives for non-structural applications

Test report 505 29381/3e



Clients **Nordcoll A/S**
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Basis

EN 205 : 1991-05
Test methods for wood adhesives for non-structural applications; determination of tensile shear strength of lap joints

EN 204 : 2001-05
Classification of thermoplastic wood adhesives for non-structural applications.

Corresponds to the national standards of DIN EN.

Product **Wood adhesive**

Product name **Prefere 6404**

Hardener -

Portion of hardener -

Special features -

Instructions for use

This test report serves to prove classification to load group D4

Classification according to EN 204



Load group D4

Validity

The data and results stated refer exclusively to the test specimen tested and described.

Testing of adhesive strength does not render possible any statement on other properties of the tested adhesive determining performance and quality.

Load group	Storage sequence	Min. value acc. to EN 204 in N/mm ²	Mean value of the adhesive strength in N/mm ²
D4	1	≥ 10	15.4
D4	3	≥ 4	4.7
D4	5	≥ 4	5.0

Notes on publication

The **ift** notice "Conditions and notes for the use of **ift** test documents" applies.

The cover sheet can be used as a summary.

ift Rosenheim
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